



**GEMINI**  
AN EMPLOYEE OWNED COMPANY

# PRODUCT DATA SHEET

## Penewipe Oil Based Wiping Stains

S104	Antique Maple	S1391	Lynford	S297	Black Cherry	S598	Fireside
S1048	Ebony	S155	Heirloom	S375	Ivory Mist	S66	Sunset
S105	Golden Oak	S210	Autumn Wheat	S491	Light Golden Oak	S780	Colonial Cherry
1389	Mission Cherry	S223	Harvest End	S528	Dark Walnut	S887	Black Mahogany
S1150	Autumn Oak	S226	Palamino	S541	Wild Cherry	S1395	English Chestnut
S1188	Canadian Oak	S243	Provincial	S565	Special Walnut	S968	Dark Natural

DESCRIPTION	CHARACTERISTICS	SPECIFICATIONS
<p>Penewipe Oil Based Wiping Stain is formulated with resins that offer the working characteristics of an oil stain, but provide the rapid dry benefits of a lacquer wiping stain, with <b>less than a one hour recoat time!</b> This product is available in a clear base and a wide selection of standard colors, which are tintable with Industrial Colorants or Gem Dye Super Penetrating NGR Stains. This stain provides an exceptionally clean appearance with an increased depth of color and vibrancy that provides interior wood with a distinctive warm and rich appearance.</p> <p><b>Product Advantages:</b></p> <ul style="list-style-type: none"> <li>➤ Easy to Apply</li> <li>➤ HAPS Compliant</li> <li>➤ Mild Odor</li> <li>➤ Quick Recoat Time</li> <li>➤ Tintable with Industrial Colorants</li> <li>➤ Versatile Color Selection</li> <li>➤ Specifically Engineered for High Performance Coatings</li> </ul>	<p><b>Viscosity:</b> 15-18 #2 Zahn</p> <p><b>Weight Solids:</b> 10.66-39.92%</p> <p><b>Volume Solids:</b> 7.37-20.46%</p> <p><b>Weight/Gallon:</b> 7.15-8.98 lbs/gal</p> <p><b>VOC (Reg/coating):</b> 5.52 – 6.53 lbs/gal or 661 – 782 g/l</p> <p><b>VOC (Act./material):</b> 5.52-6.53 lbs/gal or 661 – 782 g/l</p> <p><b>HAPs:</b> .091-.4486</p> <p><b>Coverage:</b> 111 to 328 sq ft per gallon at 1 mil dry film thickness</p> <p><b>Dry Time:</b> 30 minutes <i>(Note: relative humidity and temperature will effect dry time)</i></p> <p><b>Shelf Life:</b> 12 months if unopened and stored in a cool dry area. Always rotate stock</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>	<p><b>Surface Preparation:</b> <b>New wood:</b> Remove any dirt, grease, glue or other contaminants and sand wood as required. Moisture content of wood should be 7-9%. <b>Old wood:</b> Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish as new work.</p> <p><b>Material Preparation:</b> Thoroughly agitate before and during use to prevent settling of color pigments.</p> <p><b>Application:</b> When spraying use low pressure and apply a full wet coat. After an initial flash, wipe and blend evenly with a lint-free, natural-fiber cloth to minimize a muddy effect and to allow even color distribution with a glazed, uniform appearance. Do Not Dry Rag. When using a rag or brush, apply liberally and blend evenly. Cover only small areas at a time.</p> <p><b>Clean Up:</b> Use Klerflo #88 or #500 Lacquer Thinner to clean all equipment. Dispose of dirty solvent and cleaning rags in a safe and approved manner. Solvent or stain soaked rags should be stored in water-filled, closed containers prior to disposal.</p> <p>Dispose of in accordance with Federal, State, and Local regulation regarding pollution.</p>

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**CAUTION:** DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN! BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact the manufacturer.

Date: July 09