



PRODUCT DATA SHEET

White Primer

L204 White Primer

DESCRIPTION	CHARACTERISTICS	SPECIFICATIONS
<p>L204, White Primer, has been formulated to fill porous wood substrates and sand quickly and easily, thereby, providing an excellent basecoat for successive topcoat applications. This pigmented sealer has been designed to accept a variety of topcoat chemistries, including: Solvent based lacquers, water based lacquers, oil based enamels, and water based enamels. L204, formulated at 635 grams/liters VOC's complies with the Federal AIM rule regarding volatile organic compounds.</p> <p>Product Advantages:</p> <ul style="list-style-type: none"> ➤ Easy To Use ➤ AIM Compliant ➤ High Solids ➤ Excellent Sandability ➤ Excellent Build ➤ Cost Competitive ➤ Phthalate Free 	<p>Viscosity: 101-104 K.U.</p> <p>Weight Solids: 43.95%</p> <p>Volume Solids: 25.58%</p> <p>Weight/Gallon: 9.45 lbs/gal.</p> <p>VOC (Actual/Material): 5.30 lb/gl or 635 g/l</p> <p>VOC (Reg/Coating): 5.30 lb/gl or 635 g/l</p> <p>HAPS: 1.04</p> <p>Film Hardness: B-F Overnight</p> <p>Coverage: 410 Sq. Ft. per gallon at one mil dry film thickness</p> <p>Dry Time: Dust free in 4 minutes, sand in 20 minutes. Recoat in 30 minutes. Relative humidity will affect the speed of drying. Ideal conditions are 75-80° or warmer at 30-40% relative humidity, or less. Dry time will be faster at higher temperatures and lower humidities, and equally slower at cold temperatures and higher humidities.</p> <p>Package Life: 12 months when unopened and stored in a cool dry area. Always rotate stock.</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>	<p>Surface Preparation: New wood: Remove any dirt, grease, glue or other contaminants and sand wood as required. Moisture content of wood should be 7-9%. Old wood: Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish as new work.</p> <p>Material Preparation: Mix or agitate thoroughly before use. If needed, this product may be thinned to a maximum of 50% with a high quality lacquer thinner such as our #500 Lacquer Thinner. Blush Retarder, L61, may be added in quantities not to exceed 5% by volume in humid weather to prevent "blushing". If tinting is required use only industrial colorants, formulated for use in lacquers, at levels not to exceed 5% by volume. Use only industrial colorants formulated for use in lacquers.</p> <p>Application: Apply with conventional, air assisted airless, HVLP or airless equipment. We recommend a coating system comprised of one coat of L204 at 4-5 mils wet film build and 1-2 coats of Topcoat at 4-5 mils wet film build per coat. The total dry film build for the complete coating system should not exceed 4 mils.</p> <p>Clean Up: Use #500 Lacquer Thinner to clean up all equipment. Dispose of in accordance with Federal, State, and Local regulation regarding pollution.</p>

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CAUTION: DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN! BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact the manufacturer.

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