



PRODUCT DATA SHEET

Gem Tone Lacquer Wiping Stain

750 Walnut	576 Pecan	767 Golden Oak
751 Spanish Oak	577 New England Walnut	768 Vermont Cherry
752 Cherry Mahogany	578 Spiced Walnut	769 Traditional Cherry
753 Bleached Mahogany	579 Pine	770 Clear Base
755 White	560 Fruitwood	769 Traditional Cherry

DESCRIPTION	CHARACTERISTICS	SPECIFICATIONS
<p>Lacquer Wiping Stain is specifically formulated to provide deep penetration enhancing the beauty of all wood surfaces. This stain provides an exceptionally clean appearance with an increased depth of color and vibrancy that provides interior wood with a distinctive warm and rich appearance. This stain is available in a clear base and a wide selection of standard colors, which are tintable with 844 Industrial Colorants or Gem Dye Super Penetrating NGR Stains. <i>Not compliant for architectural use in containers larger than quarts.</i></p> <p>Product Advantages:</p> <ul style="list-style-type: none"> ➤ Easy to Apply ➤ Excellent Re-Wetting and Re-Dissolving Characteristics ➤ Quick Recoat Time ➤ Tintable with 844 Industrial Colorants ➤ Versatile Color System ➤ Specifically Engineered for High Performance Coatings. ➤ No Grain Raise 	<p>Viscosity: 14-16 #2 Zahn</p> <p>Weight Solids: 2-13%</p> <p>Volume Solids: 2-12%</p> <p>Weight/Gallon: 7.41 – 8.40 lbs/gal</p> <p>VOC (Reg/coating): 6.30 – 7.15 lbs/gal or 755 – 857 g/l</p> <p>VOC (Act./material): 6.09 – 7.23 lbs /gal or 730 – 866 g/l</p> <p>HAPs: .21 – 19.2% lb/gal</p> <p>Coverage: 26 – 133 sq ft per gallon at one mil dry film thickness</p> <p>Dry Time: Open time 5 – 10 minutes, may be recoated in 30 minutes. <i>(Note: relative humidity and temperature will effect dry time)</i></p> <p>Shelf Life: 12 months in unopened and stored in a cool dry area. Always rotate stock</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>	<p>Surface Preparation: New wood: Remove any dirt, grease, glue or other contaminants and sand wood as required. Moisture content of wood should be 7-9%. Old wood: Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish as new work.</p> <p>Material Preparation: Lacquer Stains are ready to use as packaged. Mix thoroughly before and during use. Thinning is not recommended. For the adjustment of stain color #70 Clear Stain Base may be added.</p> <p>Application: Lacquer stains can be brushed and wiped, brushed and not wiped, or even sprayed and not wiped with beautiful results! Wiping should take place within ten minutes after application; however, even if allowed to dry, wiping with a rag saturated in thinner can smooth the color. Because they are lacquers, they are always soluble in themselves and they may be sealed with lacquer sealer shortly after application.</p> <p>Clean Up: Use #500 Gem Coat Lacquer Thinner to clean all equipment. Dispose of in accordance with Federal, State, and Local regulation regarding pollution.</p>

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CAUTION: DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN! BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact the manufacturer.

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